

# GSCAN

Commercialisation of muon tomography  
for security inspection and non-destructive testing

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on behalf of the R&D team, GScan

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Imperial College London  
November 2023

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# Outline

- Introduction on muon tomography (Andi)
- Introduction of GScan (Madis)
- What makes detecting low-Z possible
- GScan tracking detector development
- Results from the first tomographic measurements
- The CosmoPort project with Imperial (Olin)
- Summary & Outlook



*Assembly hall, GScan*

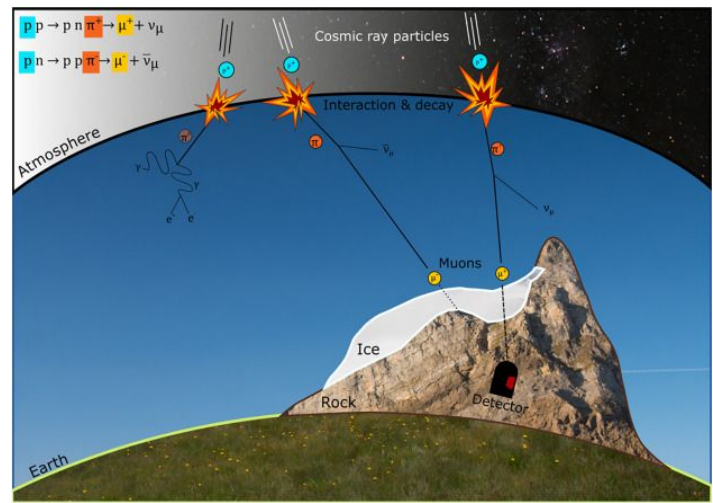
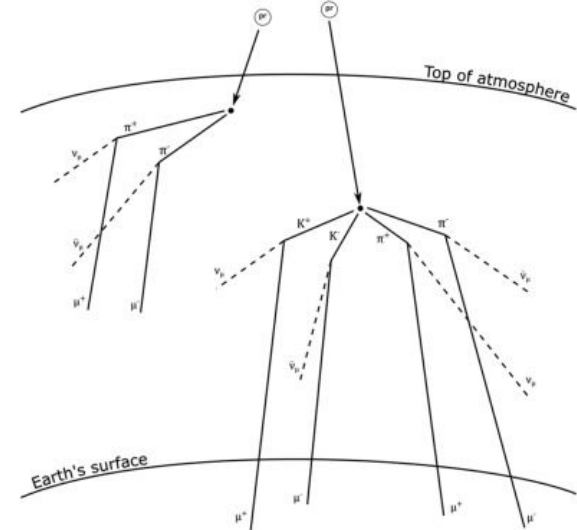




# Introduction to muon tomography

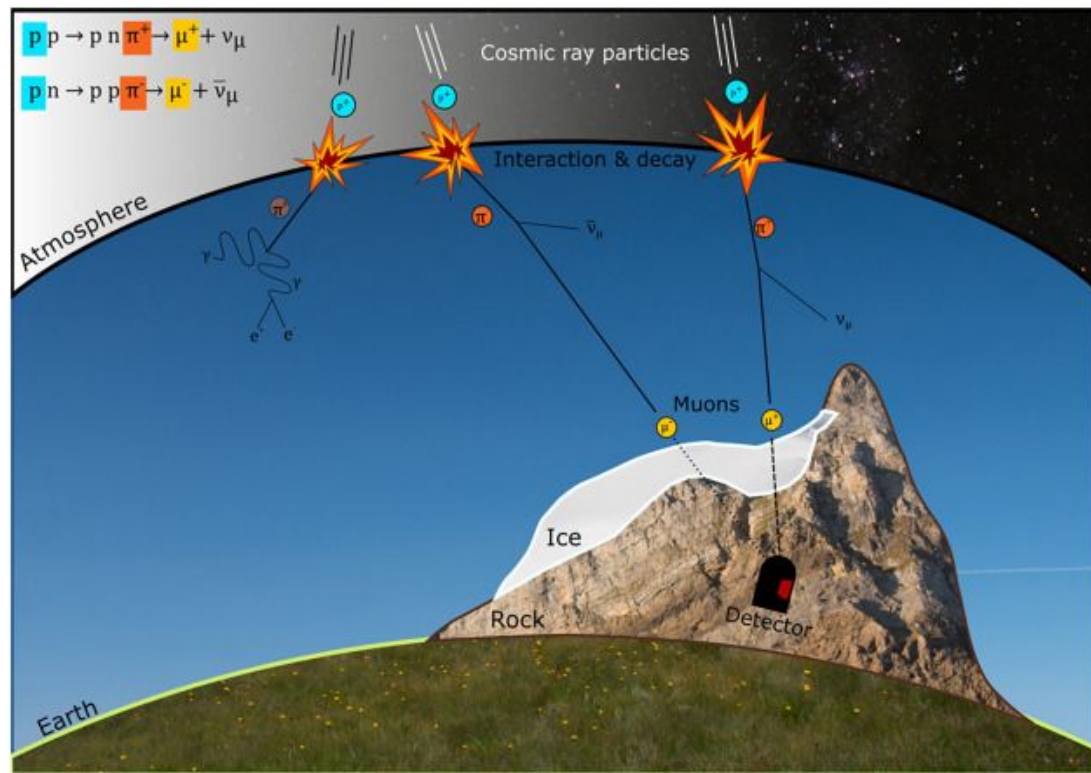
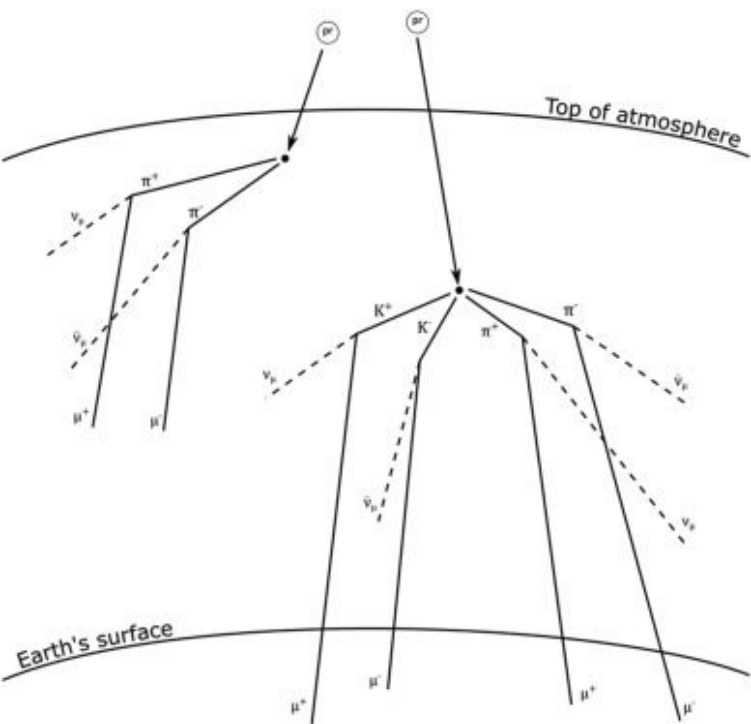
# Muon tomography / Muography

- **Muon tomography** or **muography**: uses cosmic ray muons to generate 2D/3D images of volumes using information contained in the Coulomb scattering and absorption of the muons
- The devil is in the details:
  - High energy electrons/positrons
  - Particle classification: electron versus muon
  - Energy resolution
- How can we squeeze out all the information from the data? – **ML & AI**
- How can we build a **commercially viable** products?

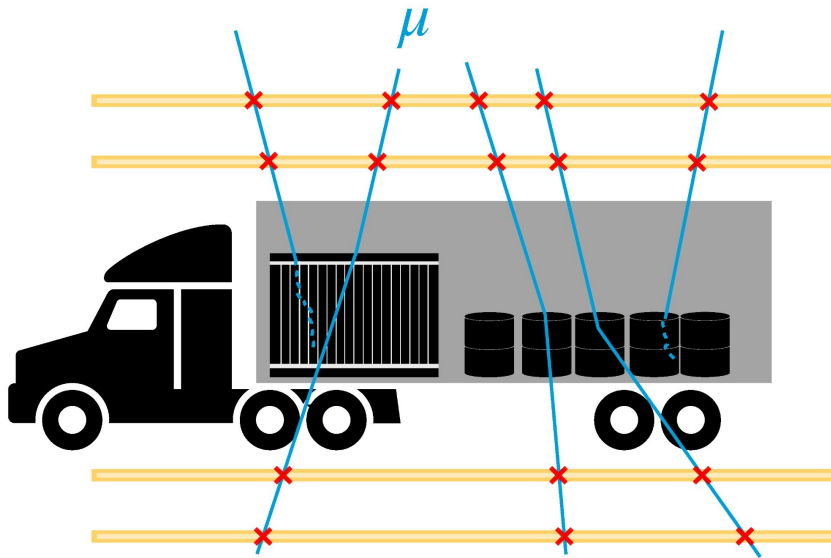
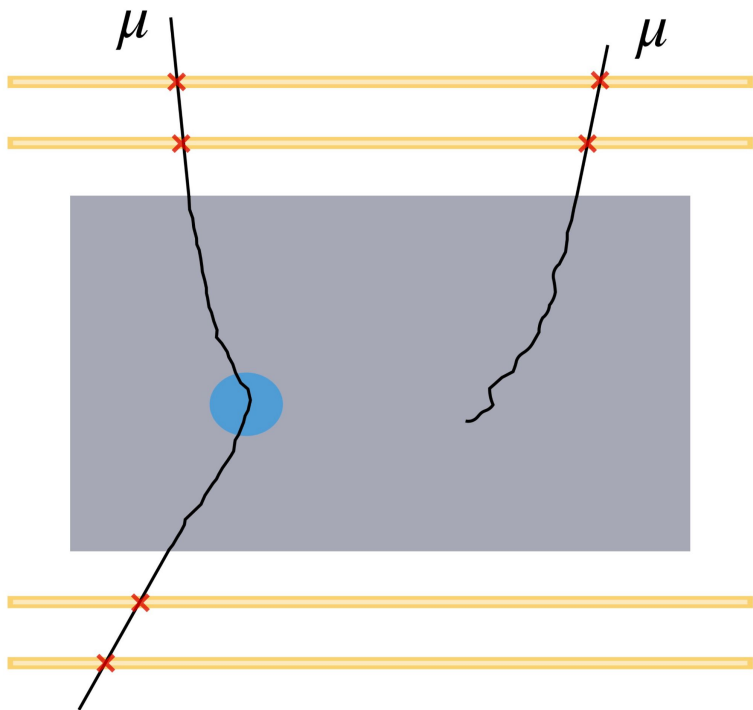




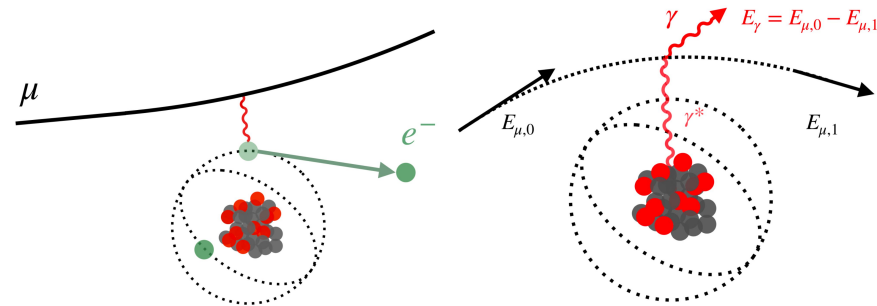
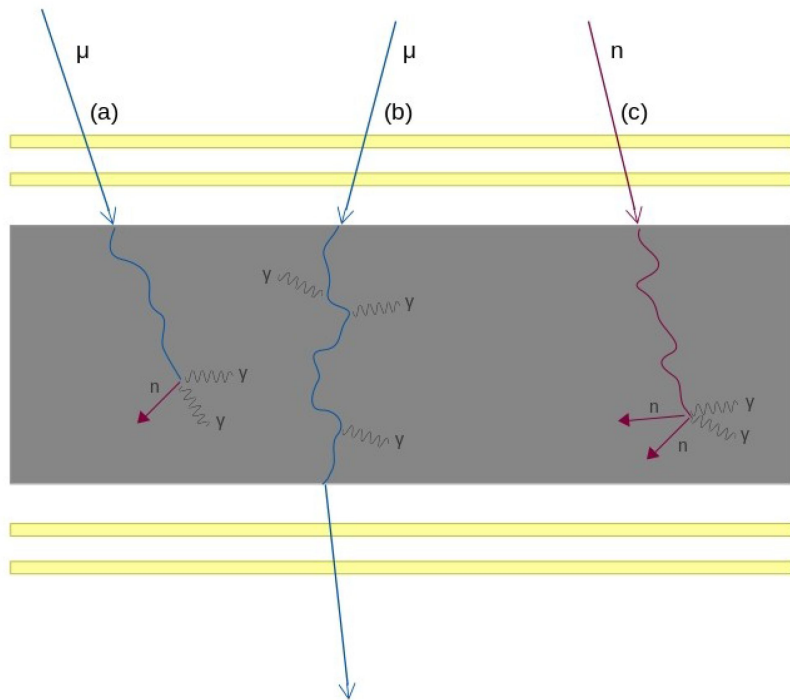
# Muon tomography / Muography



# Principles of MT, vol 1



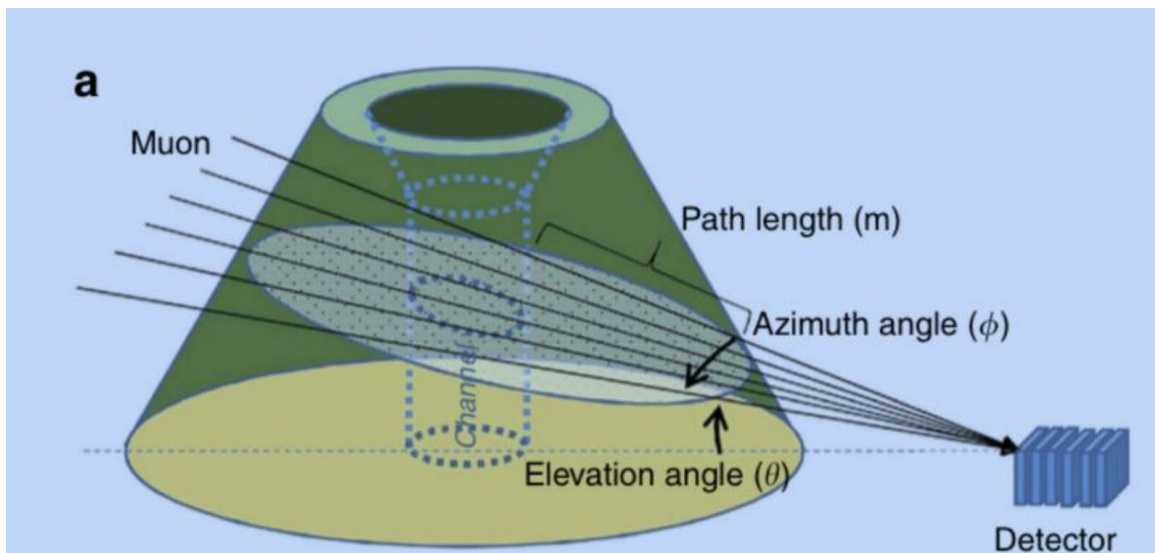
# Principles of MT, vol 2



- Strong dependence on  $Z$
- The muon scattering is much more “ $Z$ -sensitive” than X-ray absorption: classification of materials by  $Z$
- It needs some energy resolution of detector system



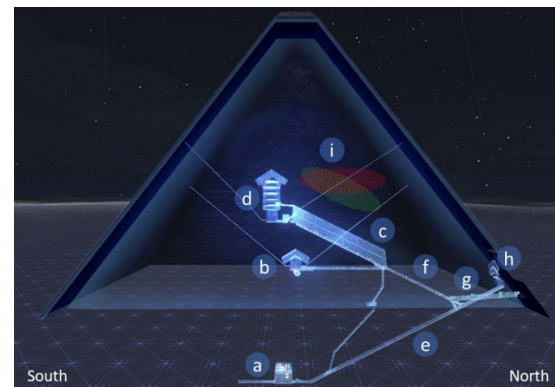
# MT applications: Geology & Historical sites



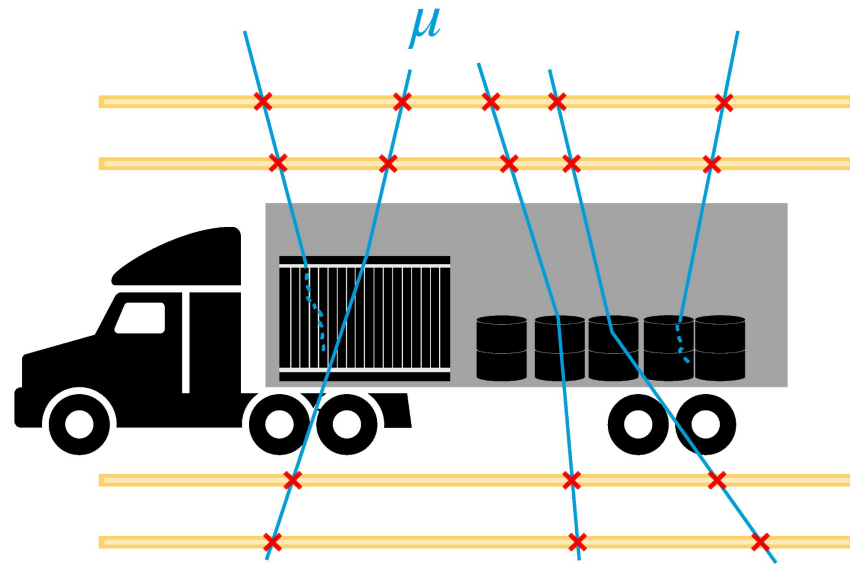
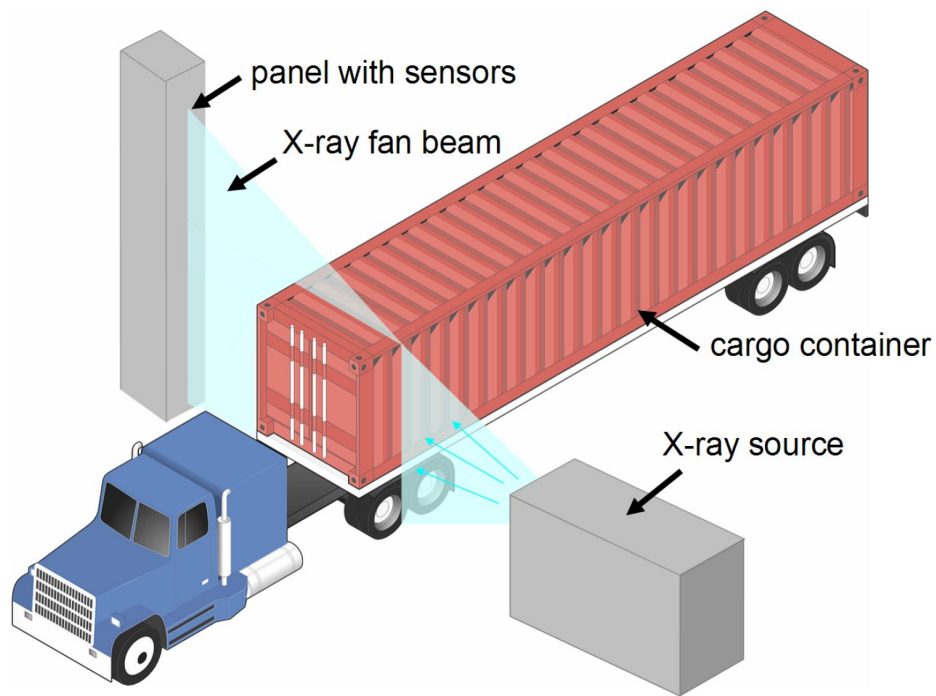
HARD SCIENCE — MARCH 4, 2023

## Cosmic rays passing through Great Pyramid help reveal hidden corridor

A non-invasive method for looking inside structures is solving mysteries about the ancient pyramid.



# MT applications: Security & Customs



# Business domains for muon tomography

VERTICAL	MARKET ENTRY	NEXT VERTICAL		OPPORTUNITY	
	B2B	B2G		B2B	B2B
	INFRASTRUCTURE TESTING & INSPECTION <b>\$20bn</b>	SECURITY & FRICTIONLESS TRADE <b>\$15bn</b>	DEFENSE AND DUAL-USE <b>\$5bn</b>	MEDICAL IMAGING <b>\$40bn</b>	SECTOR AGNOSTIC <b>\$Xbn</b>
USES	<b>Mobile scanners that local service partners deploy on-site worldwide</b> EaaS model TAM/SAM/SOM: 20bn/10bn/5bn	Automated border crossings, explosive-detection gates (vehicle & foot). Drug & weapons scanners.	Perimeter security (automated gates to detect weapons and explosives at mil. bases, schools, ports, etc.)	Harmless medical scanners for bone radiology, lung monitoring, MRT replacement	Tech supplier to large platforms and manufacturers (Siemens, Philips) where we opt to not compete directly with end product



# Team

A team of 40+ brilliant, highly motivated and talented people



## Founders and key people

**Marek Helm**  
CEO

Ex-head of the  
Estonian Tax and  
Customs Board

**Hannes Plinte**  
Co-founder

Border control, biz  
models, security  
agencies, IT

**Andi Hektor**  
Co-founder, CSO

Detector tech,  
international network,  
tech evangelist

**Märt Mägi**  
Co-founder, CTO

Tech management,  
leads high-tech  
programs

**Madis Kiisk**  
Co-founder, R&D Lead

Expert in nuclear  
physics and radiation  
safety

**Jüri Saarma**  
COO

Helping Estonian tech  
companies to scale  
internationally

**Edward Wilkinson**  
UK Lead

Excellent network in  
infrastructure and  
security domain in the  
UK, US, and Middle East

# Timeline of GScan's technology

## Product

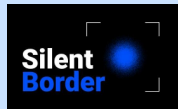


Lab prototype completed, TRL3

WPO patent submitted

\$7.9m pilot deal: SilentBorder project

First robotic production line launched



Q1: MVP1 muFLUX Infra

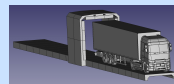
Q2: MVP2 muFLUX Small

Prep for new production line



New robotic production line launched

IT-cloud-solution for muFLUX Infra



New integration and maintenance site

muFLUX Medium launched

SilentBorder pilot ready

R&D programme for artificial muon beam

New production site

muFLUX Large launched

R&D programme for medical applications

New software products on NDT data

Products using artificial muons

Early phase products in medical radiology

2018-20

2021-22

2023

2024

2025

2026

2027

2028-30

GScan founded (spin-off from GoSwift)

GScan takes over GoSwift IP and activities

First sale contracts signed, \$1.5m

\$1.6m and \$0.4m grants from Estonian Innovation Agency

\$2.1m seed investment

Funding round \$1.5m

\$2.4m sales revenue

Sales pipeline for 2023+

KSA, UK and Singapore missions

Funding round \$15M

\$4.3m sales revenue

First NDT pilots in UK/KSA

First NDT contracts with global engineering companies

\$30m sales revenue

First larger contracts for security and customs scanners

First NDT projects in US market

Funding round Series B

\$47m sales revenue

Long term contracts on NDT in UK, GCC, Nordic region

\$126m sales revenue

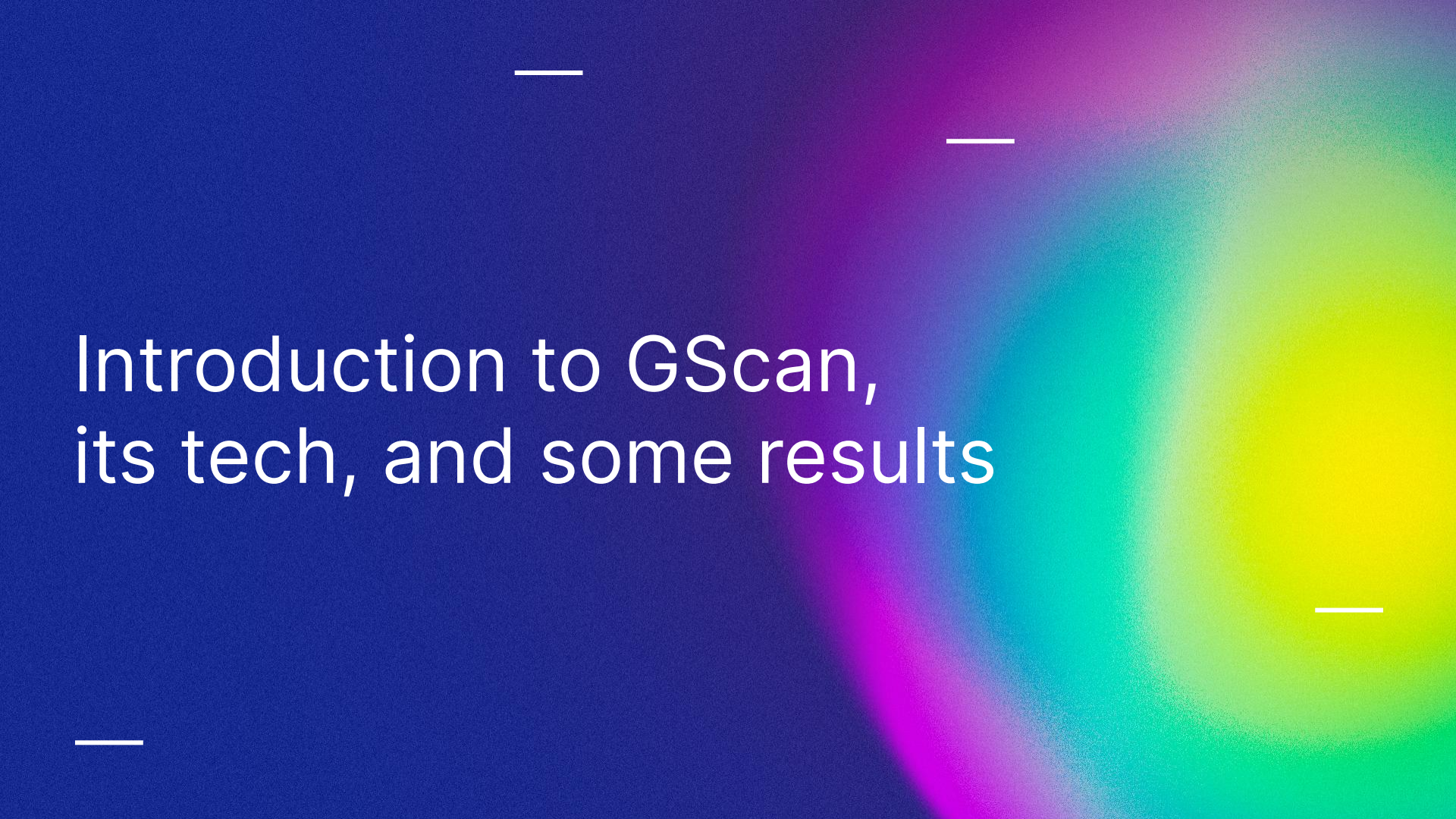
Long term contracts on NDT and security markets

Regional coverage: UK, US, Nordic region, EU

First pilot contracts in medical radiology

## Business



The background features a dark blue gradient on the left and a vibrant rainbow gradient on the right. Four short, white horizontal lines are positioned at the top and bottom of the slide: one at the top center, one at the top right, one at the bottom left, and one at the bottom right.

# Introduction to GScan, its tech, and some results



# Multiple coulomb scattering

o) the inverse of the muon momentum  $p$

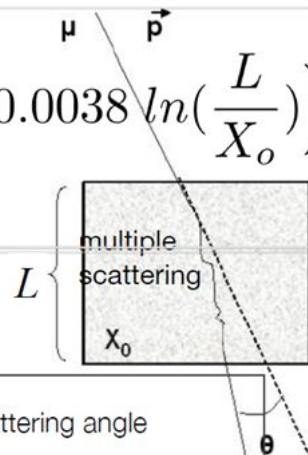
o) the  $\sqrt{}$  of the material thickness  $L$

o) the inverse of the  $\sqrt{}$  of the radiation length  $X_o$  (which depends on  $1/Z$ )

$$\sigma_\theta = \frac{13.6 \text{ MeV}}{\beta c p (\text{MeV}/c)} \sqrt{\frac{L}{X_o}} \left( 1 + 0.0038 \ln\left(\frac{L}{X_o}\right) \right)$$

$$X_o = \frac{716.4 \text{ g cm}^{-2} A}{Z(Z+1) \ln(287/\sqrt{Z})}$$

$X_o$ : the mean distance over which a high-energy electron loses 1/e of its energy by bremsstrahlung



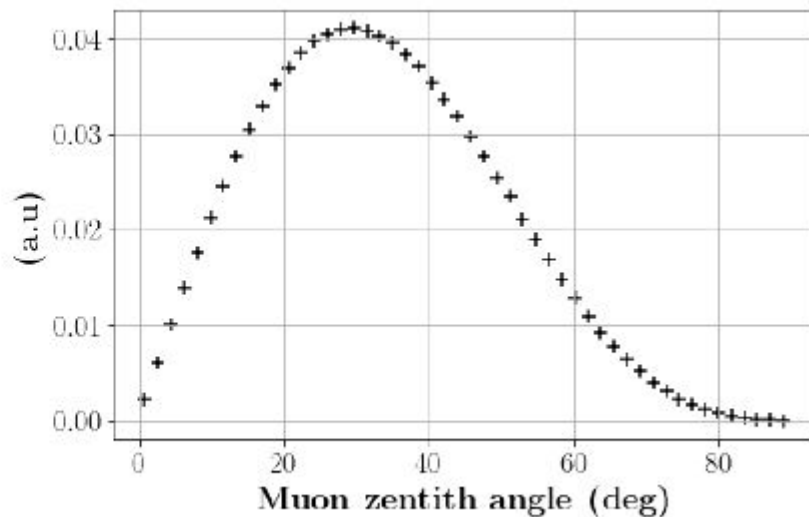
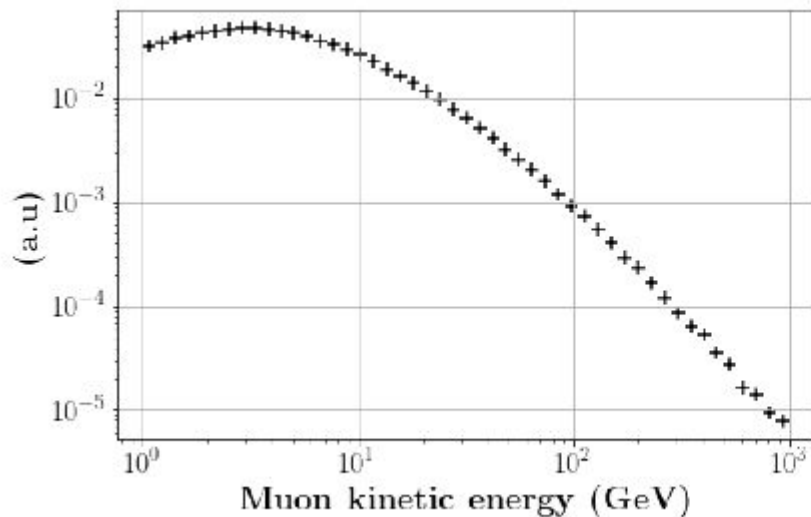
$$\sigma \simeq \frac{1}{p} \sqrt{\frac{L}{X_o}}$$

$p$  = momentum  
 $X_o$  = radiation length  
 $L$  = material thickness

Multiple scattering for muons passing through 10 cm of various materials				RMS of scattering angle		
Material	Z	$\rho$ (g/cm <sup>3</sup> )	$X_o/\rho$ (cm)	0.3 GeV/c $\sigma$ (mrad)	3 GeV/c $\sigma$ (mrad)	30 GeV/c $\sigma$ (mrad)
Water	-	1	36,1	26,3	2,6	0,3
Concrete	-		10,7	48,3	4,8	0,5
Iron	26	7,87	1,76	119,2	11,9	1,2
Lead	82	11,34	0,56	211,3	21,1	2,1
Uranium	92	18,97	0,32	279,5	28	2,8

# The natural muon source characteristics

- About 10,000 particles/m<sup>2</sup> hit the ground per minute (600 of them pass through our body)
- At sea level, the average muons energy is 3 - 4 GeV
- The particle flux is maximum at the zenith and is approximately proportional to  $\cos^2(\theta)$



Example of simulated muon energy distribution (left) and zenith angle distributions (right).

(from: Barnes, S.; Georgadze, A.; Giammanco, A.; Kiisk, M.; Kudryavtsev, V.A.; Lagrange, M.; Pinto, O.L. Cosmic Ray Tomography for Border Security. Instruments 2023)

# Why we believe we can meet the needs of our clients

1. High tracking resolution (mrad-range)
2. Filter the incident particle flux
3. Multi-modal imaging for material classification

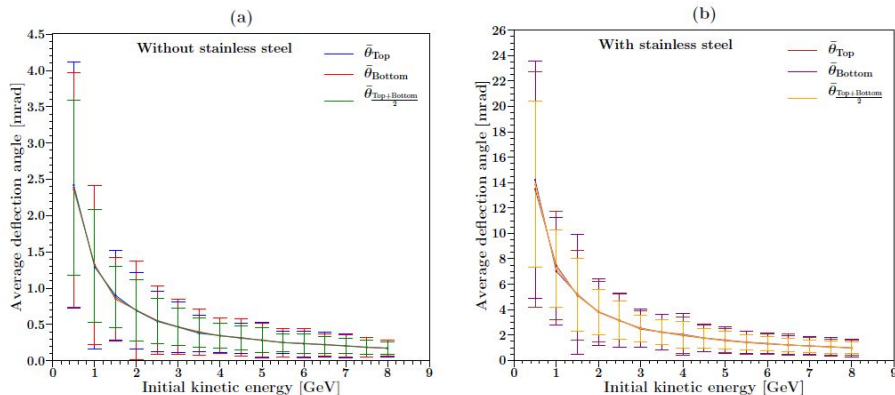
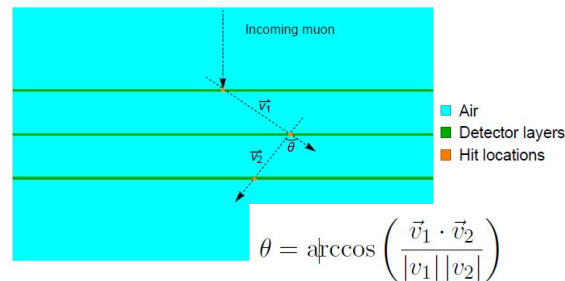


Table 4: Misclassification probabilities for the cases without stainless steel layers and with stainless steel layers, respectively.

Without stainless steel					
$E$ pairs [GeV]	$\bar{\theta}_{\frac{\text{Top+Bottom}}{2}} \pm \delta\theta$ pairs [mrad]	OVL	$P_{\text{Gaussian}}$	$P_{\text{Linear}}$	
0.5 - 2.25	2.612±1.700 - 0.716±0.526	0.278	0.161	0.080	
2.25 - > 3	0.716±0.526 - 0.248±0.153	0.330	0.197	0.180	
With stainless steel					
$E$ pairs [GeV]	$\bar{\theta}_{\frac{\text{Top+Bottom}}{2}} \pm \delta\theta$ pairs [mrad]	OVL	$P_{\text{Gaussian}}$	$P_{\text{Linear}}$	
0.5 - 2.25	14.925±8.310 - 4.104±2.800	0.251	0.144	0.013	
2.25 - > 3	4.104±2.800 - 1.422±0.766	0.304	0.179	0.141	

A.I Topuz. et.al (2022). *JINST*, 17(02), C02008

A.I Topuz. et.al (2022). *Journal of Physics: Conference Series* (Vol. 2374, No. 1, p. 012185).

Patent application: PCT/EP2019/055333, granted in Japan, in process - Europe, US, China



# Tomographic reconstruction

- In the voxelize interrogation space, algorithms need to reconstruct in addition to the material characteristic parameter space of scattering density also the momentum
- Particle path estimation becomes relevant in certain applications
- Due to the vertical flux domination, vertical axes object reconstruction is distorted
- Especially in security application voxel population is low. If populated, few tracks per voxel is typical.
- Different algorithms have been tested and used:
  - POCA
  - Ray-casting (backprojection)
  - Algebraic reconstruction algorithms and its modifications
  - Probabilistic
- We seek for deep-learning based approaches that use input in the form of particle hit coordinates
- 

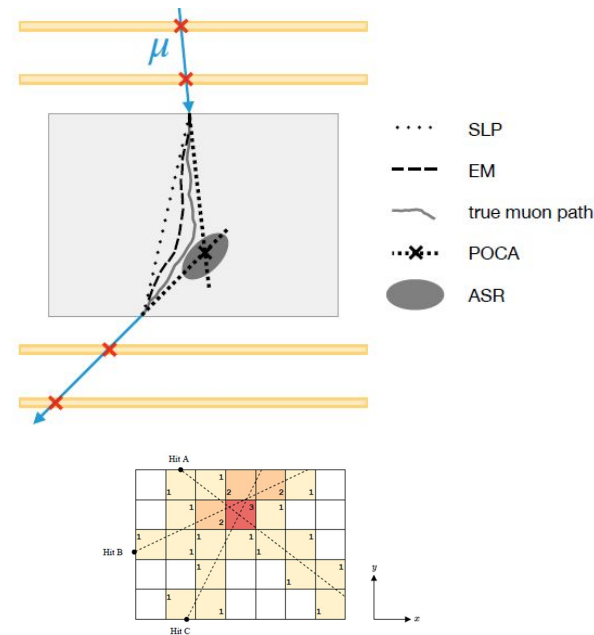


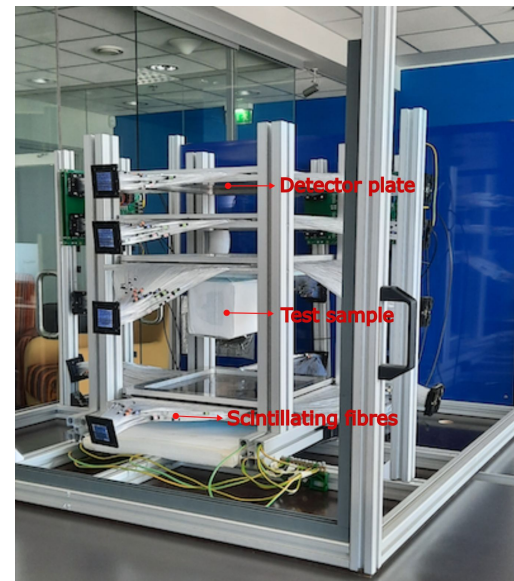
Figure 10. A 2D visualization of the particle back-tracing process and the score assignment. A hit is shown as a solid dot and its projected trajectory with a dashed line. The total, non-zero voxel scores  $s_{tot}$  are shown in the corners of each voxel and are also represented by the color.

# Examples of an reconstruction result -Geant4 simulation of the industrial tomographic prototype



# Material Classification exercise with lab prototype

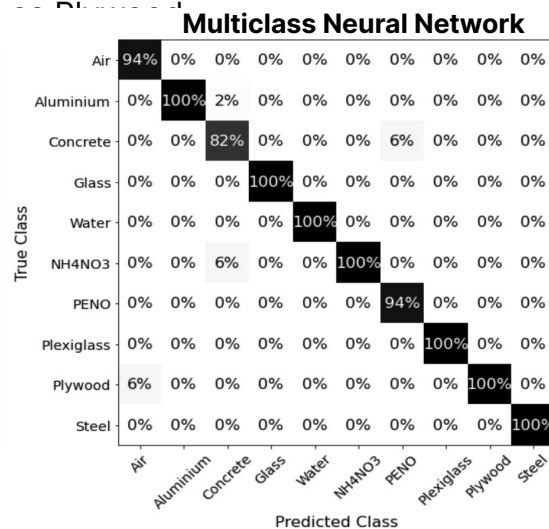
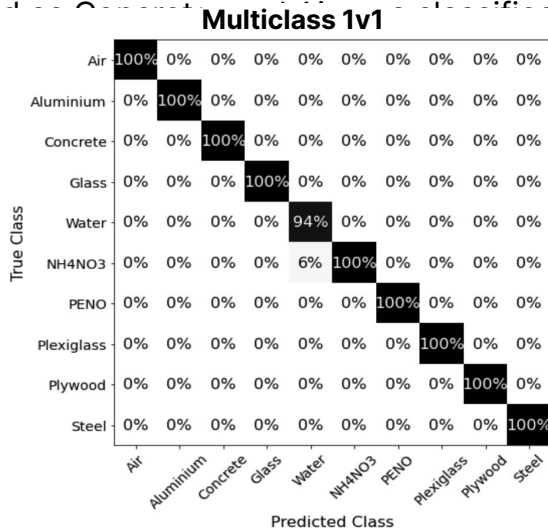
- **Objective:** Evaluate the accuracy of machine learning (ML) algorithms in classifying low-Z materials commonly found in security applications
- The detector system was employed to measure various cube-shaped materials, 20 mm below the third detector plate
- **ML Models Utilized:** Linear Discriminant Analysis (LDA), Neural Network (NN) and LDA One-vs-One (1v1)



# Material Classification Results

Patent application EP23154494.1, 01.02.23

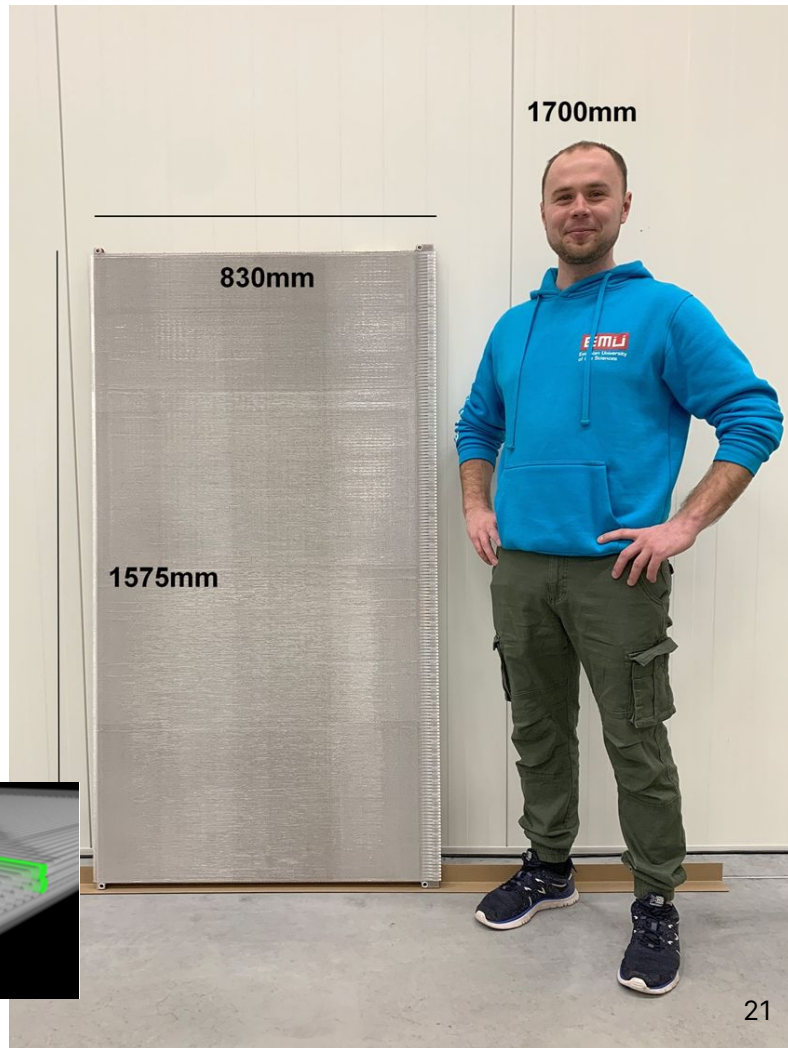
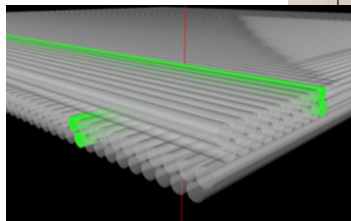
- **LDA achieved a peak accuracy of 80%** using global features (15-fold cross-validation)
- **LDA Multiclass 1v1** with selected features and 5-fold cross-validation achieved a **peak accuracy of 99.33%**
  - One false positive case: Ammonium nitrate with sulphur pellets misclassified as water
- **Multiclass NN classifier** demonstrated a good classification **accuracy of ~97%**
  - Few objects classified as false positives: Aluminium and Ammonium nitrate with sulphur pellets were predicted as Concrete



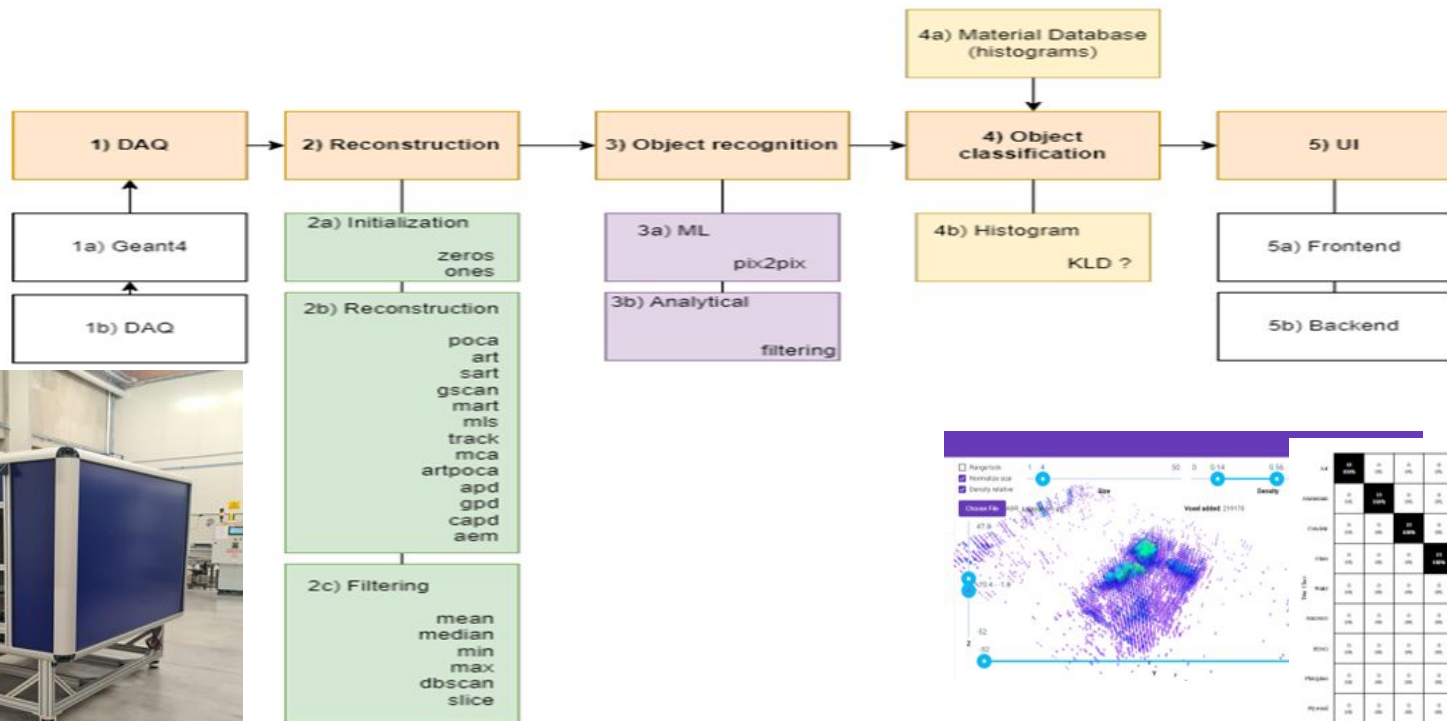


# Detector technology

1. Double-layered mats Plastic scintillation fibre-mats
2. Active surface area - approx. 1500×750 mm
3. 2×1536×830 mm of fibre
4. Customized SiPM-arrays from Hamamatsu for signal conversion
5. Fibre - up to 1 mm diameter (Kuraray)
6. DAQ - currently PETSys and CAEN, home made DAQ prototypes available the end of 2023.
7. Modular solution for scale up



# The block-scheme of the data processing steps



process.

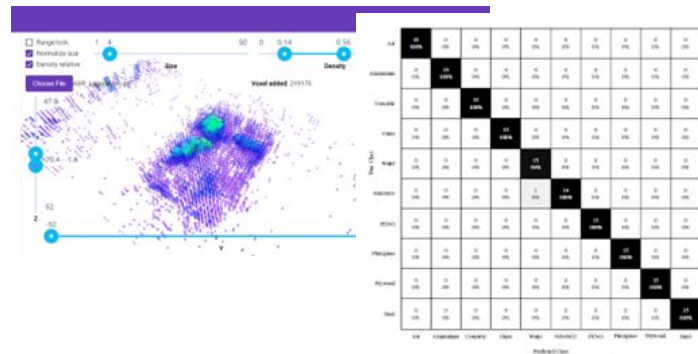


Figure 3: Confusion matrix of the approach utilizing Multiscale 1st with 5-fold cross validation.

# First product: muFLUX AI Infra

Launched **March 16, 2023**

First three systems produced are already fully booked for commercial projects in 2023



## Technicalities:

Consists of 6 fibre-mats

Weight: 90kg

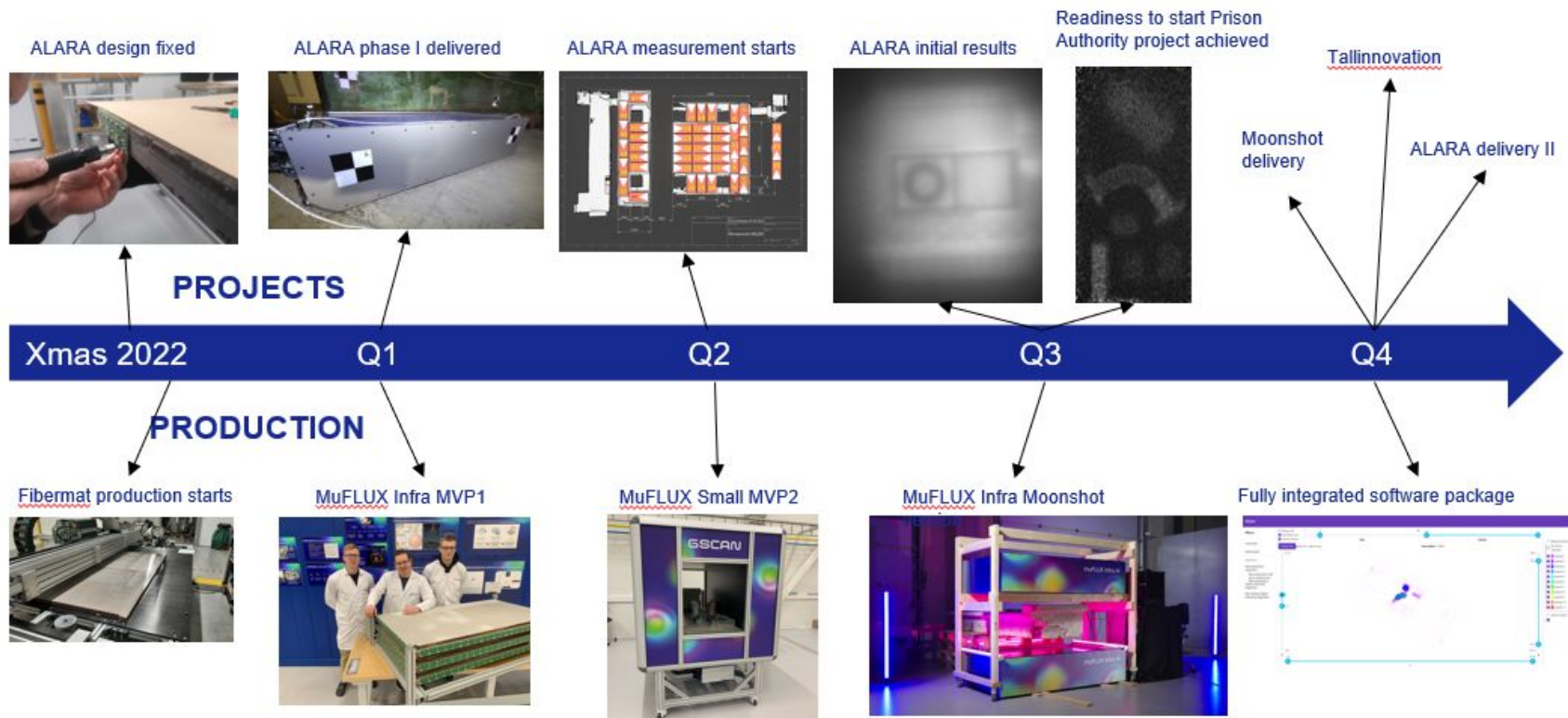
Dimensions: 1m x 1.8m

Power consumption: 150W

External power and data management units



# Highlights from 2023

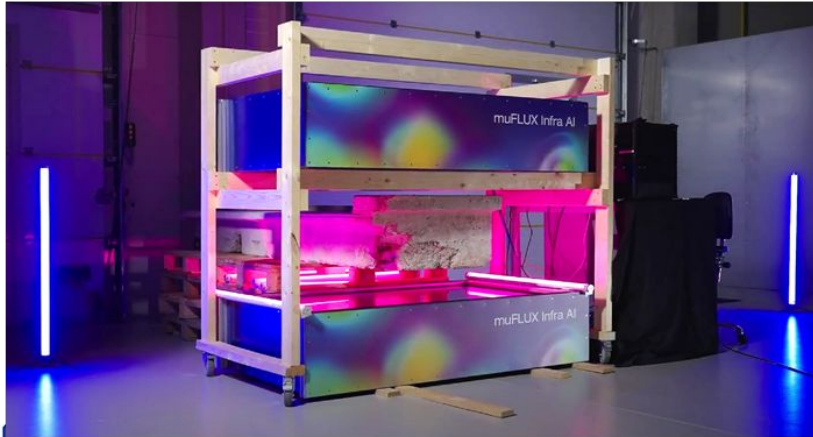




# Status of the hardware

**muFLUX Small:** The physical upgrades and testing started for tomographic reconstruction and material classification

**muFLUX Infra:** The completed construction of Moonshot equipment (a pair of hodoscopes)

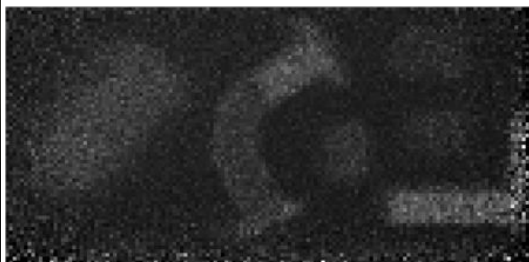


# Status of the tomographic prototype

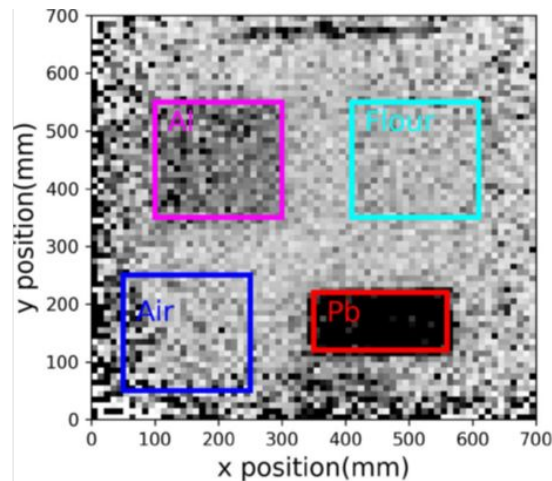
## Harnessing the power of muons, we've achieved what's never been done before!

- Reconstruct of low Z standalone materials like sugar, salt, flour in few kilograms
- Automagical identification between low Z materials with unparalleled efficiency in minuscule quantities
- From lab to production prototype we have shown to produce consistent, reliable results at every step.

We have fulfilled all the prerequisites to consider muon tomography as viable technology for security applications



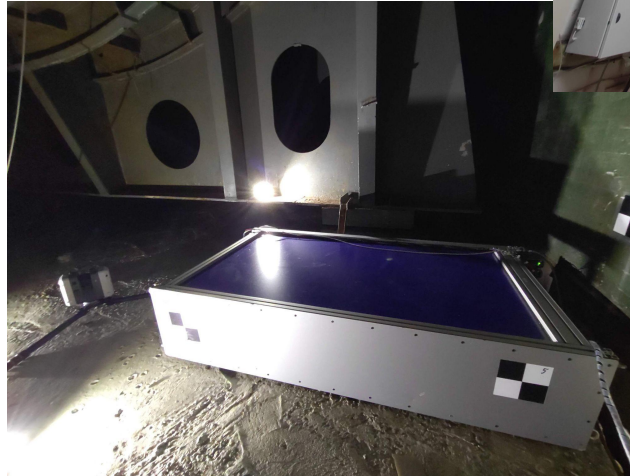
Measurement of 6 hours with detector system with efficiency of below 20%. Objects: 1. concrete block 2. steel pipe 2a. Lead in steel pipe 3. salt 4. flour (2x2kg bags) 5. sugar 6. lead



Chinese experiment TUMUTY  
Measurement of 10 days with detector system with efficiency of 26%. Even with 10 days of exposure the 20cm side-length cube of flour is not visible  
<https://doi.org/10.1007/s41365-019-0649-4>

# 3D Imaging of submarine nuclear reactor section - Paldiski site

- On-site (Paldiski, Estonia) scanning started in March 2023
- Scanning in transmission mode with one detector module under the object of interest - 4-month scanning period to cover approx 10×10 m<sup>2</sup> floor area.



# Numerical modeling vs experimental images

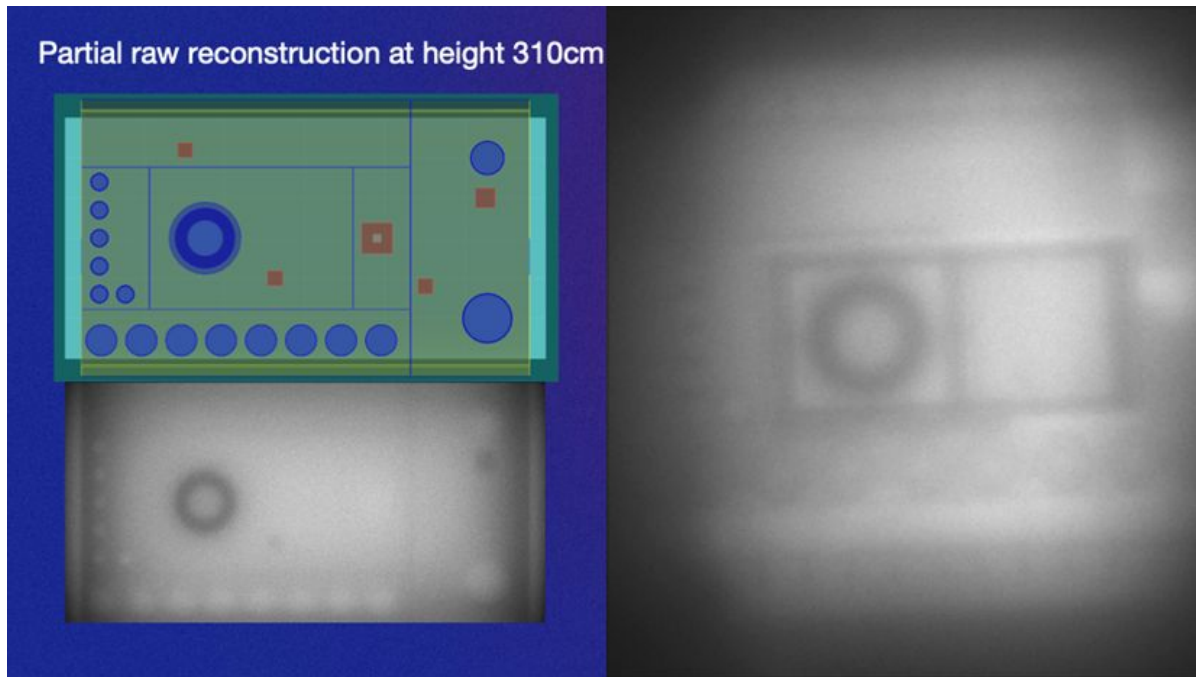
**Measurement campaign completed** as planned

We demonstrated a **considerably higher image resolution** than stated in the client contract

## Results

**Left:** The image (bottom) of the reactor computer generated based on the virtual model and data (top)

**Right:** The image of the reactor from the measurement data: reactor pressure vessel (largest object), pressurizers, steam generators and internal structures clearly visible

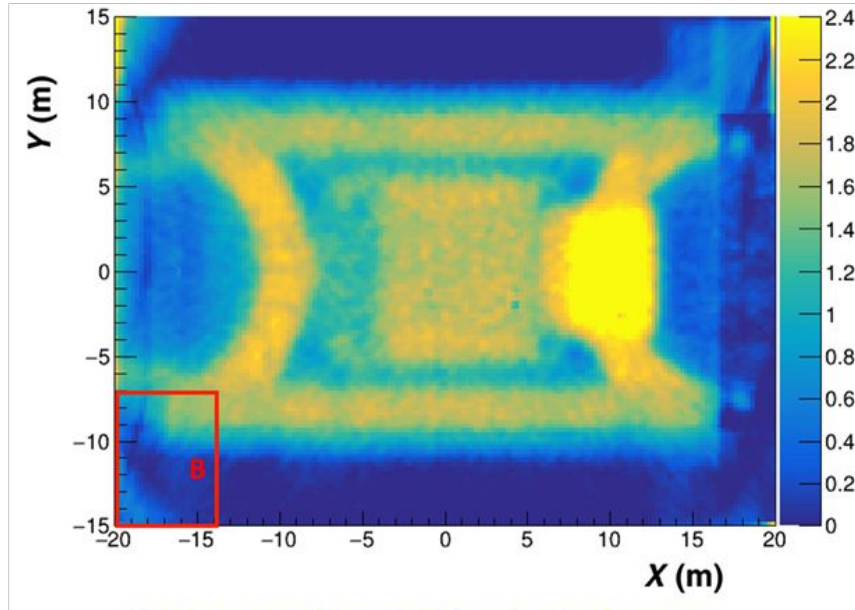




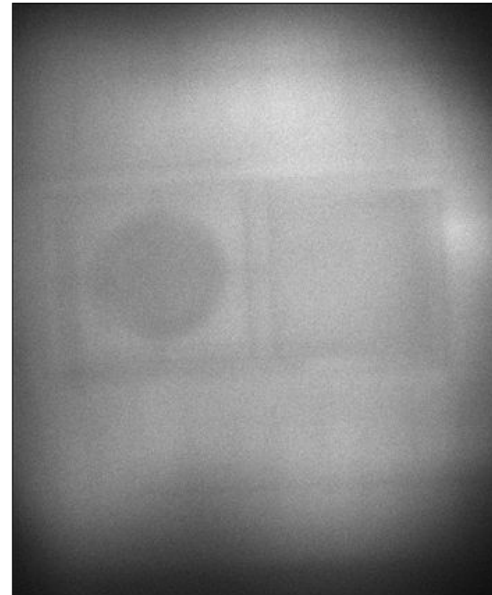
# State of technology- Superiority across the board

## NDT domain

We have shown unparalleled resolution and time needed for reconstructing in NDT scenarios. Below two reactors- on left reactor measured recently by French scientists, on right initial ALARA results by GScan



27 hodoscope positions, about **3 weeks** of exposure per position. Reconstruction covers 30x40m area with **25cm pixel**



30 hodoscope positions, **2-3 days** of exposure per position. Reconstruction covers 6x8m area with **1cm pixel**

# SilentBorder project

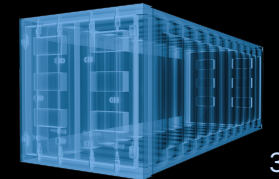
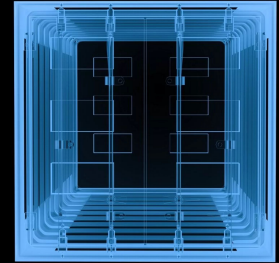
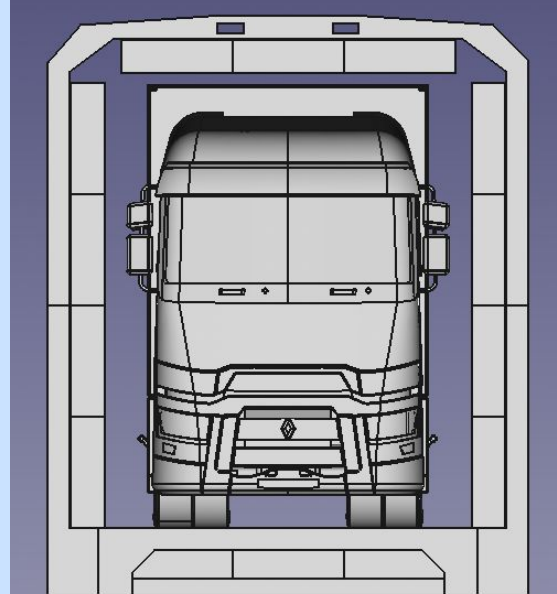
**\$8.0m the European Union pilot project for muFLUX AI Large: scanning trucks and sea containers.**

Signed in 2021, delivery in 2025.

[silentborder.eu](https://silentborder.eu)

**Technical partners:** SGS Inc., German Space Agency DLR,  
Uni. of Sheffield, CAEN, etc

**Beneficiaries:** Estonian, Finnish and Turkish customs agencies, etc





# CosmoPort project with Imperial



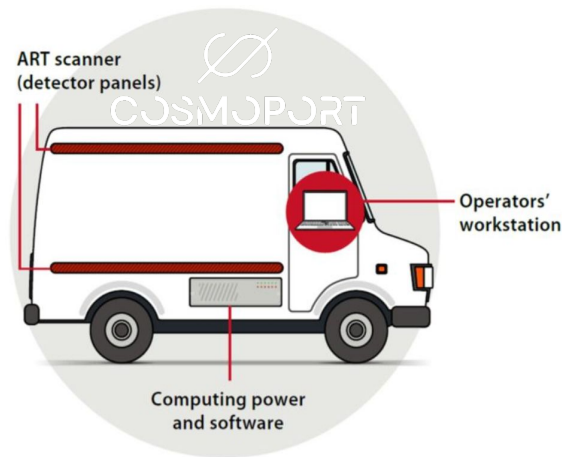
European  
Commission

Horizon 2020  
European Union funding  
for Research & Innovation

PROJECT FUNDED BY EUROPEAN COMMISSION  
HORIZON-CL3-2022-BM-01-03

# Cosmoport

- Develop the next-gen detection technologies using ART
  - Creating mobile scanning system
  - Achieve enhanced efficiency in detection (> 99%)
  - Self-calibration, advanced ML and robust mechanics
- **Achieve Technology Readiness Level 7 (TRL7)**
  - Evolve from proven prototype to mobile application





# Work Packages and Roadmap



**WP1** – Design of the system, User Requirements, Use Cases and Framework Design



**WP2** – R&D of the components of the system (SiPMs, hodoscopes, DAQ, algorithms & sw)



**WP3** – Construction of the system, Development of CosmoPort system and verification activities



**WP4** – Piloting with the Customs & Border Forces

	2023	2024	2025	2026
WP 1. USE CASES	<div>User requirements &amp; use cases design</div> <div>Validation metrics &amp; KPIs</div>			
WP 2. R&D	<div>SiPMs, hodoscopes, DAQ electronics</div> <div>Algorithms &amp; software</div>			
WP 3. BUILD		<div>Production of hodoscopes</div>	<div>UI &amp; substance library</div> <div>Assembly &amp; testing</div>	
WP 4. PILOTING			<div>Planning &amp; training</div>	<div>Piloting &amp; feedback analysis</div>
WP 5. PM	<div>Quality assurance, risk &amp; security management, dissemination &amp; communication, future uptake</div>			

# WP1– Bus/Trailer

Ensure the scanning system meets customs needs, refining requirements iteratively, and developing a technical framework



## T1.1

Stakeholder engagement user requirements and use cases design



## T1.2

Requirements engineering and design of CosmoPort technical framework



## T1.3

Definition of validation metrics and KPIs



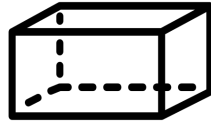
# WP2– Research & Development

R&D of the components of the system



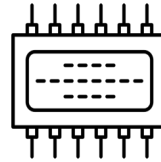
**T2.1**

R&D of silicon  
photomultipliers  
(SiPMs)



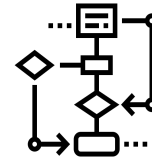
**T2.2**

Development of the  
compact hodoscopes



**T2.3**

Development of the  
Data Acquisition (DAQ)  
electronics



**T2.4**

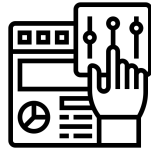
Development of the  
algorithms and  
software for the mobile  
system

# WP3– Build



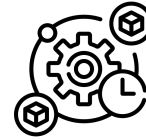
**T3.1**

Production of  
hodoscopes



**T3.2**

UI & substance library  
for the mobile system



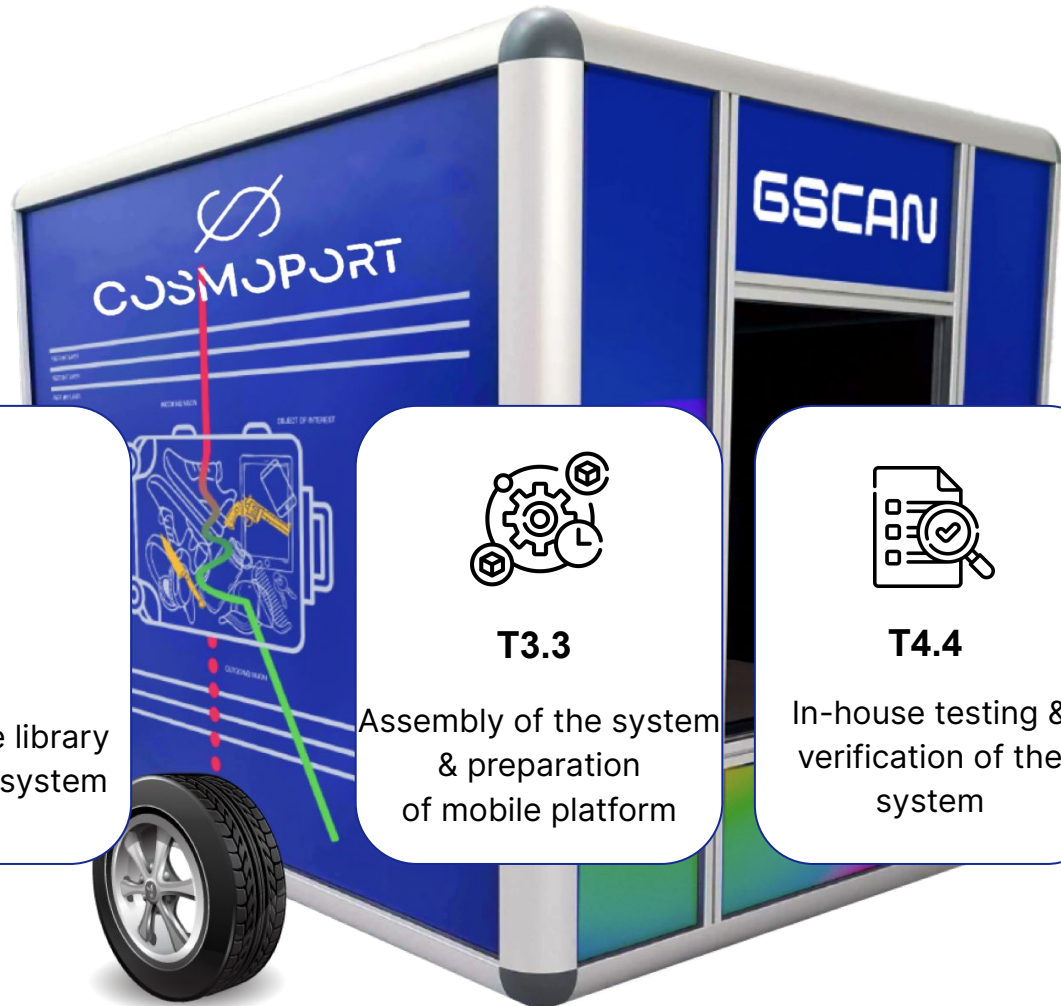
**T3.3**

Assembly of the system  
& preparation  
of mobile platform



**T4.4**

In-house testing &  
verification of the  
system





# WP4– Piloting

## T4.1

Planning, monitoring, training activities, validation methodology

## T4.2



Logistic centres of  
smaller courier  
companies

## T4.6



Random checks for  
airports

## T4.3



Random checks for  
yacht harbours

## T4.5



Optimization of the  
usage of stationary  
x-ray system

## T4.4



Sustaining customs  
activity and boosting  
LEAs' response to crime  
and emergencies

## T4.7

Piloting feedback, analysis and conclusions

# Summary & Outlook

- GScan is developing the technology for NDT and security applications
- We have chosen plastic scintillation fiber as a bases for particle tracking hodoscopes and tomographic systems
- We have developed a production technology for fibre-mat production in large volumes
- We are about to validate industrial prototypes
- First commercial project on submarine reactor sections started in January 2023, validation experiments for concrete constructions and security scanners are foreseen on the second half of 2023
- CosmoPort, a collaborative project is advancing security with next-gen ART scanners

# Thank you!



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